



ARCHITECTURAL PRODUCTS

AFTER CARE DOCUMENTATION

ARCHITECTURAL GRILLES

Our after care and maintenance document is provided as part of our Quality Procedures, with all our products manufactured in accordance with our accreditation to BS EN ISO 9001: 2000.

CLEANING, AFTER CARE AND MAINTENANCE

General

All stainless steel grilles can be dust cleaned by using a vacuum hand tool, or surface wiped with a duster when necessary. For most installations it is recommended that cleaning is carried out once per week.

Stains

Stains left by spillages can be cleaned by using warm water and wash-leather. More awkward or ground in stains and minor scratches can be removed by using a stainless steel metal cleaner and polish.

Any surface contamination can be removed by hand using 3M black stainless steel cleaning gauze -- but the direction of the strokes must always be in line with the wires and apertures and not across.

In future years the panels could be re- buffed if thought necessary.

OPTIMA INTERNATIONAL LTD

Optima House, Askern Road,
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South Yorkshire, England

Registered Office Reg No. 684096

Tel: 01302 874128 Fax: 01302 875415

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Scratched Surface

Stainless steel is extremely resilient and is not easily marked or scratched. If scratched marks are visible then you should contact Belmont for advice using the contact details listed below.

Recommended Cleaners

Over a period of time exposure to the elements can introduce a surface layer of grime and airborne deposits which can adhere to the outer grille surface. To eliminate this problem we recommend that all stainless steel products should initially be cleaned with warm water, or to give a protective coating and remove severe stains we recommend: -

‘Stainless Steel Cleaner’ supplied by R.S. Components Ltd (Ref 109-416)
This is a non-abrasive emulsion cleaner and is supplied in spray form.
Belmont can supply this product if required.

Do Not Use any other metal cleaners, brass, copper, etc. Any product that contains acids or abrasives, which could corrode, scratch or damage stainless steel. Only use stainless steel cleaner or water.

WORKING WITHIN VICINITY OF GRILLES

All stainless steel grilles supplied by Belmont are manufactured and fabricated in controlled areas to ensure there is no cross contamination from other materials (e.g. Mild Steel).

Should there be any work carried out on site / other works in close proximity to the grilles / panels it must be ensured that there is no grinding / welding or other processes that might allow contaminants to come into contact with the grilles.

Similarly regarding any cleaning of adjacent / areas near to the grilles it should be ensured that no materials that contain acids or abrasives, which could corrode, scratch or damage stainless steel should be used e.g. Brick Acid etc.

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REPAIR / REPLACEMENT

Identification

Each panel will be itemized and part listed on our arrangement drawing. In the eventuality that a grille requires repair / replacement the grille must be identified by its part number and Belmont informed to carry out the repair or supply a replacement.

Supports

The supports should be periodically checked for integrity, ensuring they are firmly located and secure.

Whilst all items are stainless steel it is still beneficial to smear with a thin clear grease to protect the threads and ingress of water to any fixing area.

MAINTENANCE, ACCESS, HEALTH AND SAFETY

Earthing

If the grilles have been fitted with cables to achieve equipotential and earth bonding. In the eventuality that these are removed for cleaning then it is vitally important that the bonding/earth cables are re-fixed during re-installation.

Removable Access Areas

Please note that this product exhibits sharp edges by its nature and adequate protection must be used when handling these panels.

During maintenance work or if any of the panels are removed then additional care and precautions must be taken with adequate risk assessments being carried out in line with statutory legislation to prevent the injury to maintenance operators or other people due to any unguarded opening.

Any maintenance or access requiring the removal of individual or multiple panels is to be carried out in accordance with the requirements of the Health and Safety at Work Act 1974 along with any applicable regulations or approved codes of practice applicable.

Any special tools that are required to remove the panels will be issued to your maintenance manager for retention.

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COSHH Regulations

We do not consider the product supplied poses a significant risk to health and safety as described in the regulations. Should it be necessary to modify the panels please contact the address shown for guidance. If grilles are removed for cleaning, access or modification always ensure that the grilles are securely fixed into position to ensure the grilles are not protruding from intended position. All areas must be securely guarded where grilles have been removed to prevent any accidents and warning notices posted. We cannot be held responsible for misuse, un-authorized alterations, omissions, or acts of negligence by the end user.

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